Insulation System:	HIRES"
Description	Resin rich hot pressed cell incorporating B stage material applied to the coil extensions
Up to 15,000V	V
Guaranteed Flexibility in outhangs	
Full Corona Protection on Coils ≥ 6,000V	V
Guaranteed Storage Life Under Approved Conditions	
Optional Tropical Climate Protection	<b>~</b>
Guaranteed Tan $\delta$ / Tip Up Integrity	V
Thermal Performance:	
Class F155°C	<b>✓</b>
Class H180°C	
Class C220°C	
Surge Comparison or Turn To Turn Tested	V
AC Flash Tested	V
Moisture Proof Capability	V
Oven Baking Required To Cure	V
Fully Cured Before Insertion	
Tested Before Dispatch	V



## Our B-stage end winding solution

HiRES™ is our insulation system that comprises a hot-pressed B-Stage Epoxy cell scarfed into a calcined mica and B-Stage end winding (coil extension).

HiRES<sup>™</sup> has excellent windability. However, rewinders or manufacturers in tropical areas should consider the HiFLEX<sup>™</sup> system.

Our B-Stage cell provides the highest quality and windability

HiRES™ provides industry leading tan delta figures.

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